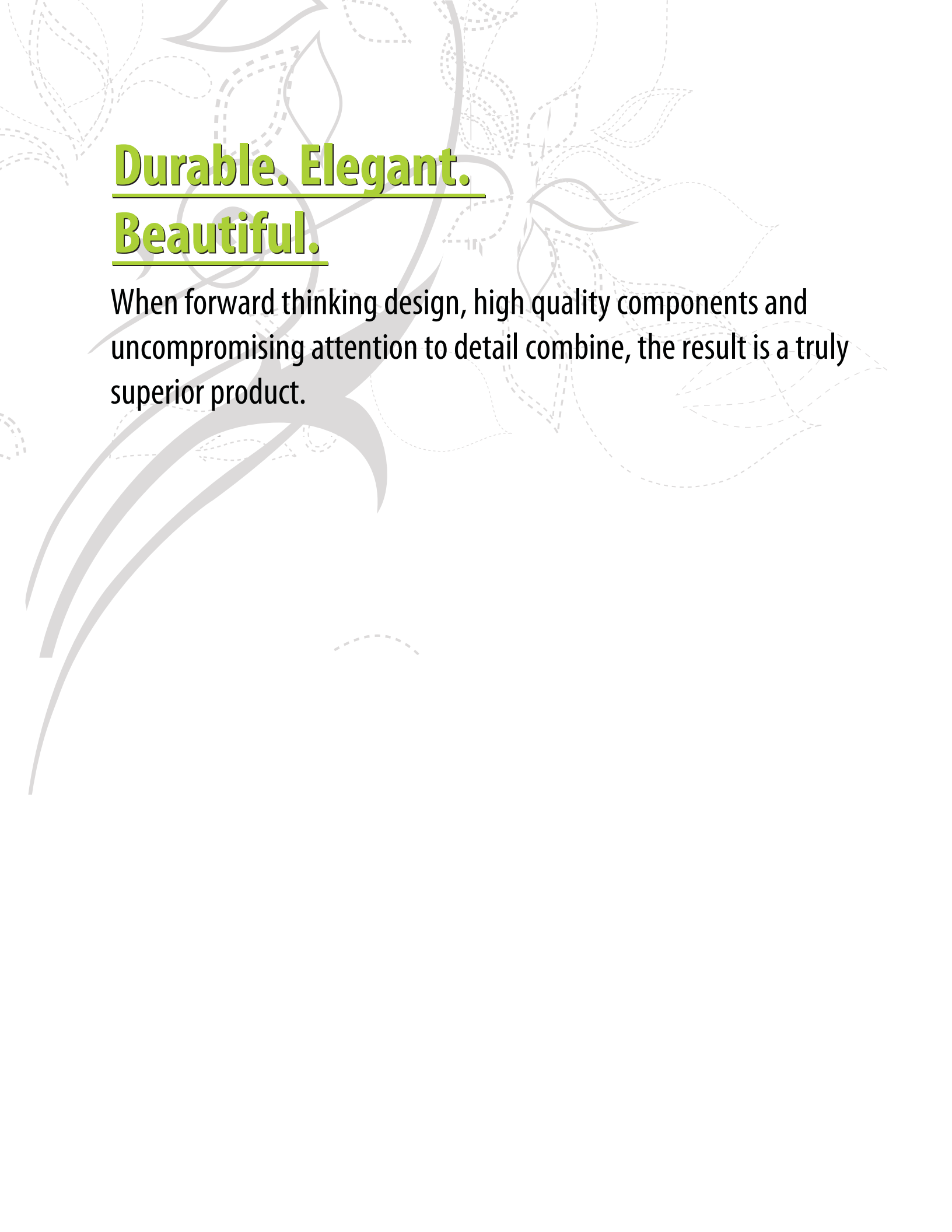




WELL DESIGNED. WELL BUILT. WELL APPOINTED.



Durable. Elegant.

Beautiful.

When forward thinking design, high quality components and uncompromising attention to detail combine, the result is a truly superior product.

Standard Features

- ▶ Oversized sash frames create an opulent luxurious look.
- ▶ Soft touch fin weather strip coupled with precision tandem rollers give a smooth and effortless gliding action not found on other doors.
- ▶ Flush mounted screw covers at exposed screw ports along with jamb pocket covers, in and out, and discrete hidden bumpers give a smooth finished look with no visible installation screws.
- ▶ Special multi-finned weather strip at both top and bottom interlock position effectively reduce air infiltration.
- ▶ Twin point lock with inside and outside pulls in paint finish is standard.
- ▶ Superior 2" x ½" screen with fiberglass mesh, adjustable steel rollers, lock with pull handles and heavy duty zinc keeper.
- ▶ 1" low e argon sealed units backed by a lifetime warranty.
- ▶ The industry's most comprehensive warranty and customer support policy.

Standard Accessories

- ▶ 6 Standard Brick molds:
Zero degree, 5/8", 1", 1 3/16", 1 ½", 2" and 4".
- ▶ Vinyl interior extensions. Wood and foam board cut to size suitable for any wall depth.
- ▶ Interior vinyl casings in 2 3/8" and 3 3/8" sizes.
- ▶ Transoms and Sidelites that integrate seamlessly

Optional Extras

- ▶ Hundreds of standard paint colors. (Color match program also available).
- ▶ 10 standard Wood Grains to choose from.
- ▶ 3 distinct upgraded hardware lines.
- ▶ Secondary security locks.
- ▶ Hi-efficiency glass packages for energy savings and general home comfort.

Hi-efficiency Glass Packages



It's All In The Details

Color and Wood Grains

Color

Choose from hundreds of standard colors from major manufacturers' color palettes or use our color matching service to provide an exact match to your décor.



Wood Grain

An innovative coating system is able to produce a near authentic wood grain look that is simply not available by laminates and you can choose from 10 different standard looks.



"Hundreds of standard colors and ten stunning wood grain finishes give you endless design possibilities."

Exterior Grills

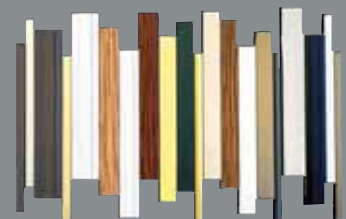
Recreate the look of individually divided glass panes with Simulated Divided Lites (SDL) . By using a "shadow" bar between the glass and contoured mullions on the interior and exterior of the glass the recreation is almost exact. If you choose color or wood grain your SDL's are coated with your door. SDL's come in 1" and 2" widths.



Elegant, Luxurious, Classic

Interior Grills

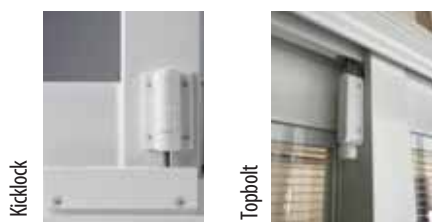
Grills between the glass come in a variety of shapes, sizes and contours. They come in various finishes to compliment your door color be that color or woodgrain or something flashier like our metallic finishes. The options are endless!



Beautiful ideas, create beautiful openings!

...And Your Imagination

Hardware and Secondary Security



Kicklock

Topbolt

► Standard “Siena” Series with Twin-Point Lock

| The standard hardware package. Comes in Black, White and split-finish Black Out/White In. Keyed option is available on all “Siena” series locks.

► **“Verona” Series** | Comes with Twin-Point Lock. This series also come in 7 stunning metallic finishes. (from l to r) Brushed Chrome, Bright Chrome, Satin Nickel, Bright Brass, Antique Brass and Black Nickel. (*Oil-Rubbed Bronze also available but not shown*) Keyed option is available on all locks.

► **“Sorrento” Series** | This grip set series display a more contemporary look. The square d-handle fits perfectly with modern décor and design. The “Sorrento” is available in Black, White, split-finish Black Out/White In and Satin Nickel. The keyed lock option is not available in this series.

► **“San Remo” Series** | The “San Remo” Series comes in two distinct versions. Both feature an easy to use thumb –turn. “San Remo Slim” features a slimline interior and exterior grips. “San Remo D” has an ergonomic D-type pull handle. Both handles are available in Black, White, split finish Black Out/White In and Satin Nickel. Keyed locks are not available.

► **Secondary Security** | For additional security and general peace of mind we offer Kicklocks and Topbolts as secondary security in addition to our twin point lock.

“Elegant, security”

Internal Mini Blinds

Blinds between the Glass

The Standard Blind Program

The standard blind program is available in more sizes than most other manufacturers.

The following standard sizes are available:

2 Panel doors are available in 58 ¾ and 59 ½ inch widths by 79 ¼ inches

3 Panel Doors are available in 7668 and 9068 sizes

4 Panel Doors are available in 10068 and 12068 sizes

The standard series is available only in white



The Custom Blind Program

Our custom blind program makes it possible to customize to a specific size and allows you a choice of five spectacular colors other than White. We are able to manufacture custom sidelites with blinds in order to accommodate more hard to fill openings. Sizes range in width from 48" to 156", depending on door configuration and from 52" to 89 ¾" in height. Please note: not all openings with these ranges are achievable some widths require a sidelite.

Colors



White



Sand



Tan



Silver Moon



Slate Grey



Espresso

Glass Packages

The custom program also offers higher efficiency glass packages. Try upgrading to LoE 272 or LoE 366 for more energy savings and over all home comfort. For even more comfort and savings combine i89 and either 272 or 366 for a hi-efficiency glass package.



Sidelites and Transoms

Mini Blinds are also available in Sidelites in all colors as part of the custom program.



All The Upgrades In One Package



The Da Vinci Package



+



or



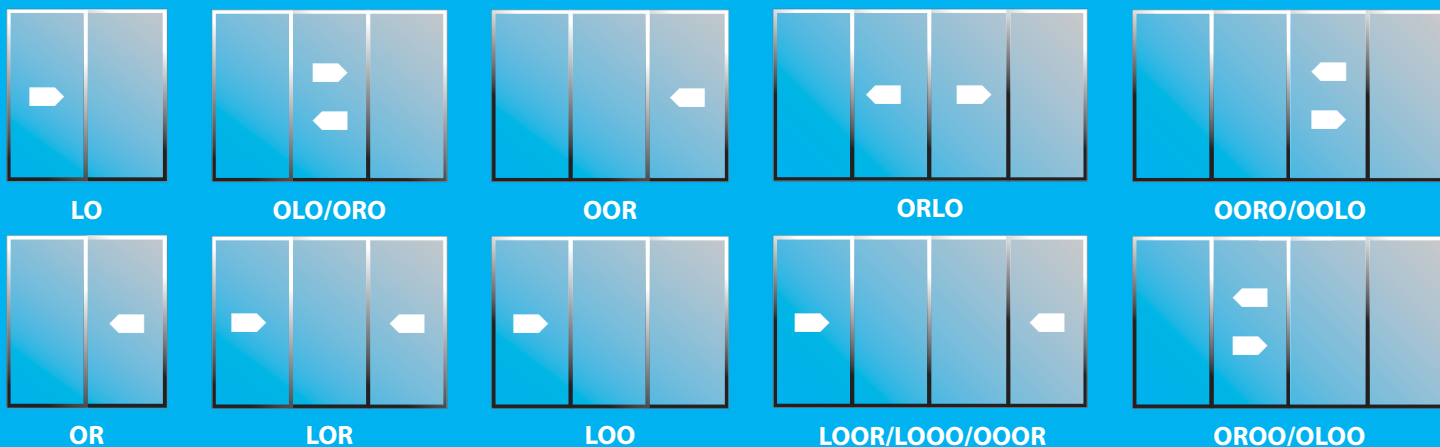
+



Is “Da Vinci”

A specially priced upgrade package.
Luxury and quality need not be expensive.

Sizes and Configuration



WIDTH	SLIDE	HEIGHTS			WIDTH	SLIDE	HEIGHTS			WIDTH	SLIDE	HEIGHTS		
		79 1/4	81 1/4	95 1/4			79 1/4	81 1/4	95 1/4			79 1/4	81 1/4	95 1/4
58 3/4	OR/LO	V ^b	V	V	89 7/16	OLO/ORO	V ^b	V	V	116 3/8	ORLO	V ^b	V	V
59 1/2	OR/LO	V ^b	V	V	89 1/4	LOO/ORO	V ^b	V	V	116 1/4	OROR/LOLO	V ^b	V	V
70 3/4	OR/LO	V ^b	V	V	107 7/16	OLO/ORO	V ^b	V	V	119 1/8	OOOR/LOOO	V ^b	V	V
71 1/2	OR/LO	V ^b	V	V	107 1/4	LOO/ORO	V ^b	V	V	119 1/4	OORO/OLOO	V ^b	V	V
94 3/4	OR/LO	V	SO	V	143 7/16	OLO/ORO	V	SO	V	140 3/8	ORLO	V ^b	V	V
95 1/2	OR/LO	V	SO	V	143 1/4	LOO/ORO	V	SO	V	140 1/4	OROR/LOLO	V ^b	V	V
V → Standard Size V^b → Mini Blinds Available in these sizes only SO → Special Order R → Panel Slides Left L → Panel Slides Right O → Fixed Panel <i>Custom Sizes are available in all configurations. Some options not available in custom sizes</i>										143 1/8	OOOR/LOOO	V ^b	V	V
										143 1/4	OORO/OLOO	V ^b	V	V
										188 3/8	ORLO	V	SO	V
										188 1/4	OROR/LOLO	V	SO	V
										191 1/8	OOOR/LOOO	V	SO	V
										191 1/4	OORO/OLOO	V	SO	V